



Persian Gulf Petrochemical Industries Co
Arvand Petrochemical Company
A.P.C

TECHNICAL SPECIFICATION

Product:	PVC Suspension
Grade:	Rigid grade

Reference Properties

Grades	Parameter
S6532	Grade
64-66	K- Value
101-109	Viscosity number (ml/g)
550-610	Bulk density(g/l)
95-100	Grain size(% > 63 μ m)
0-1	Grain size(% >250 μ m)
19-25	Porosity (% wt)
< 0.3	Volatiles Matter (% wt)
≤ 25	Flowability (s/150g)
≤ 1	Residual VCM (ppm)
≤ 20	Dark resin (Con./250g)
≤ 20	Fish eyes(Counts/25cm ²)

Application for product grades

Application	Grade
Rigid and Semi-Rigid and Plasticized PVC; Pipes, Profiles, Tubes, Sheets and Film	S6532

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